

Tap and Drill Sizes

Size of Drill	Size of Tap	Threads per Inch	Size of Drill	Size of Tap	Threads per Inch
7	1/4	20	49/64	7/8	9
F	5/16	18	53/64	15/16	9
5/16	3/8	16	7/8	1	8
U	7/16	14	63/64	1 1/8	7
27/64	1/2	13	1 7/64	1 1/4	7
31/64	9/16	12	1 13/64	1 3/8	6
17/32	5/8	11	1 11/32	1 1/2	6
19/32	11/16	11	1 29/64	1 5/8	5 1/2
21/32	3/4	10	1 9/16	1 3/4	5
23/32	13/16	10	1 11/16	1 7/8	5
			1 25/32	2	4 1/2