



Pipeline Supply and Service Co., Inc.

DRILL SIZES FOR PIPE TAPS

SIZE OF TAP IN INCHES	NUMBER OF THREADS PER INCH	DIAM. OF DRILL	SIZE OF TAP IN INCHES	NUMBER OF THREADS PER INCH	DIAM. OF DRILL
$\frac{1}{8}$	27	$\frac{11}{32}$	2	11 $\frac{1}{2}$	$2 \frac{3}{16}$
$\frac{1}{4}$	18	$\frac{7}{16}$	2 $\frac{1}{2}$	8	$2 \frac{9}{16}$
$\frac{3}{8}$	18	$\frac{37}{64}$	3	8	$3 \frac{3}{16}$
$\frac{1}{2}$	14	$\frac{23}{32}$	3 $\frac{1}{2}$	8	$3 \frac{11}{16}$
$\frac{3}{4}$	14	$\frac{59}{64}$	4	8	$4 \frac{3}{16}$
1	11 $\frac{1}{2}$	$1 \frac{5}{32}$	4 $\frac{1}{2}$	8	$4 \frac{3}{4}$
1 $\frac{1}{4}$	11 $\frac{1}{2}$	$1 \frac{1}{2}$	5	8	$5 \frac{5}{16}$
1 $\frac{1}{2}$	11 $\frac{1}{2}$	$1 \frac{49}{64}$	6	8	$6 \frac{5}{16}$

TAP AND DRILL SIZES (AMERICAN STANDARD COARSE)

SIZE OF DRILL	SIZE OF TAP	THREADS PER INCH	SIZE OF DRILL	SIZE OF TAP	THREADS PER INCH
7	$\frac{1}{4}$	20	$\frac{49}{64}$	$\frac{7}{8}$	9
F	$\frac{5}{16}$	18	$\frac{53}{64}$	$\frac{15}{16}$	9
$\frac{5}{16}$	$\frac{3}{8}$	16	$\frac{7}{8}$	1	8
U	$\frac{7}{16}$	14	$\frac{63}{64}$	1 $\frac{1}{8}$	7
$\frac{27}{64}$	$\frac{1}{2}$	13	1 $\frac{7}{64}$	1 $\frac{1}{4}$	7
$\frac{31}{64}$	$\frac{9}{16}$	12	1 $\frac{13}{64}$	1 $\frac{3}{8}$	6
$\frac{17}{32}$	$\frac{5}{8}$	11	1 $\frac{11}{32}$	1 $\frac{1}{2}$	6
$\frac{19}{32}$	$\frac{11}{16}$	11	1 $\frac{29}{64}$	1 $\frac{5}{8}$	5 $\frac{1}{2}$
$\frac{21}{32}$	$\frac{3}{4}$	10	1 $\frac{9}{16}$	1 $\frac{3}{4}$	5
$\frac{23}{32}$	$\frac{13}{16}$	10	1 $\frac{11}{16}$	1 $\frac{7}{8}$	5
			1 $\frac{25}{32}$	2	4 $\frac{1}{2}$

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