

Colors and Approximate Temperature for Carbon Steel

Black Red	900° F
Dark Blood Red	1050° F
Dark Cherry Red	1175° F
Medium Cherry Red	1250° F
Full Cherry Red	1375° F
Light Cherry, Scaling	1550° F
Salmon, Free Scaling	1650° F
Light Salmon	1725° F
Yellow	1825° F
Light Yellow	1975° F
White	2220° F